ADVIK P1	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :	LOSS NO. / STEP									
	DEPT :- Assembly	RESULT AREA	P	Q	DEF :- A		C	D	S	M	

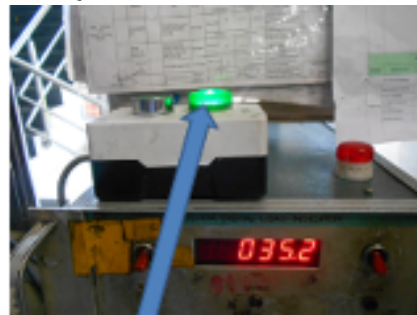| CELL :-A362	CELL NAME:- A362 Decomp	MACHINE / STAGE :- Toggle press.	OPERATION :- Pin pressing.

KAIZEN THEME : To avoid to pass the pin pressing load NG job to next stage.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- 10 no's found having load NG.

BEFORE

IDEA :- Provide pokayoke.

Countermeasure :- Provide buzzer & red light for NG job & green light for OK job.

Green light provided for ok component.
AFTER

BENCHMARK	22 No.
TARGET	0 No.
KAIZEN START	15.10.2014
KAIZEN FINISH	22.10.2014

TEAM MEMBERS :-
Shantaram Maske, Yuvraj Desai, Sandip Patil

BENEFITS :-
1. Avoid customer complaint.
2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO: Add in Pokayoke check sheet.

HOW TO DO: -Check that pokayoke should in working.

FREQUENCY : -Daily.

WHY - WHY ANALYSIS :-
Why 1 – A362 pin pressing load NG job not arrested in process
Why 2 – Only display for load value.
Why 3 – No indicator for Ok & NG component.
Why 4 – No provision of arresting NG component at load cell.
Why 5 - No pokayoke.

ROOT CAUSE :- No pokayoke

REGISTRATION NO. & DATE:-15.10.2014

REGISTERED BY :- Sandeep Patil

MANAGER'S SIGN :- Sunil kinkar

RESULT :-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
500	-------	500

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A317	22.10.14	Sandeep Patil	Completed